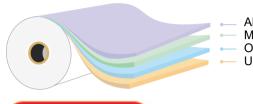
**Technical Data Sheet** 

# Printing & Pouching Film Thin Metallised, Non Heat Sealble

PCT-1(MO)

Structure



Aluminium layer
Modified treated, OPP layer
OPP core
Un-treated, OPP layer

### Description

It is a co-extruded, plain and one side metallised and other side untreated Bi-axially Oriented Polypropylene film.

#### Features

- Good Metal Anchorage
- Good Gloss
- Good Oxygen & moisture barrier

## Applications

For decorative lamination with paper

# Special Instruction

|                      |              |                |                       | турісаї у | alues |
|----------------------|--------------|----------------|-----------------------|-----------|-------|
| Properties           | Ref.         | Units          | ASTM#/ Test<br>Method | PCT-1(MO) |       |
|                      |              | Physical D     | Data                  |           |       |
| Average Thickness    |              | Micron         | D-374-C               | 9         | 10    |
|                      |              | Gauge          |                       | 36        | 40    |
|                      |              | Mils           |                       | 0.4       | 0.4   |
| Thickness Variation  |              | %(±)           |                       | 3         |       |
| Density              |              | g/cc           |                       | 0.905     |       |
| Average substance    |              | g/m²           |                       | 8.1       | 9.0   |
| Kinetic COF          | UT-UT        |                | D-1894                | 0.25-0.40 |       |
| Yield                |              | m²/Kg          | D-4321                | 123.4     | 111.1 |
|                      |              | in²/lb         |                       | 86758     | 78111 |
|                      |              | Optical D      | ata                   |           |       |
| Optical Density      |              |                | СТМ                   | 1.4-1.8   |       |
|                      |              | Mechanical     | Data                  |           |       |
| Tensile Strength     | MD           | kg/cm²         | D-882                 | 1100-1300 |       |
|                      | TD           |                |                       | 2400-2700 |       |
| Elongation           | MD           | - %            | D-882                 | 130-180   |       |
|                      | TD           |                |                       | 30-80     |       |
|                      |              | Thermal D      | ata                   |           |       |
| Shrinkage            | Shrinkage MD | D 1204         | 3.5-5.5               |           |       |
| (120ºC/248 ºF,5 min) | TD           | %              | D-1204                | 1.0-3.0   |       |
|                      |              | Barrier D      | ata                   |           |       |
| MVTR (38ºC, 90% RH)  |              | g/m²/day       | F-1249                | <1.5      |       |
| MVTR (100 °F,90%RH)  |              | g/100 in²/day  | F-1249                | <0.09     |       |
| OTR (23ºC, 0% RH)    |              | cc/m²/day      | D-3985                | <125      |       |
| OTR (73ºF, 0% RH)    |              | cc/100 in²/day | D-3985                | <8.0      |       |

#### CTM : Cosmo Test Method

TD : Transverse Direction

Typical values

Disclaimer : The information provided above is based on COSMO FILMS LTD's conclusive tests, which are indicative only and provided as guidelines. They do not constitute a guarantee of any specific product attributes or the suitability of products for specific applications Storage condition : Storage temperature to be maintained 25 Deg.C (+/-5 Deg C) & relative humidity 55% (+/-5%) to avoid accelerated reduction of surface treatment level.

MD : Machine Direction

Note : Treatment values in metalized films tend to decay over a period of time during transportation & subjected to storage conditions, hence it is recommended to check the treatment prior to processing & if reduction is observed then go for online treatment, high adhesive GSM & a suitable primer may be applied.

Cosmo Films Limited

1st Floor, Uppal's Plaza, M-6 Jasola District Centre, New Delhi - 110025, India, T: + 91-11-49 49 49 49,

E-mail: sales.enquiry@cosmofilms.com I www.cosmofilms.com