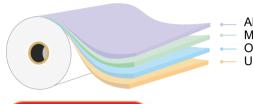
Technical Data Sheet

Printing & Pouching Film Thin Metallised, Non Heat Sealble

PCT-1(MO)

Structure



Aluminium layer
Modified treated, OPP layer
OPP core
Un-treated, OPP layer

Description

It is a co-extruded, plain and one side metallised and other side untreated Bi-axially Oriented Polypropylene film.

Features

- Good Metal Anchorage
- Good Gloss
- Good Oxygen & moisture barrier

Applications

For decorative lamination with paper

Special Instruction

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Properties	Ref.	Units	ASTM#/ Test Method	PCT-1(MO)	
		Physical D	Data		
Average Thickness		Micron	D-374-C	9	10
		Gauge		36	40
		Mils		0.4	0.4
Thickness Variation		%(±)		3	
Density		g/cc		0.905	
Average substance		g/m²		8.1	9.0
Kinetic COF	UT-UT		D-1894	0.25-0.40	
Yield		m²/Kg	D-4321	123.4	111.1
		in²/lb		86758	78111
		Optical D	ata		
Optical Density			СТМ	1.4-1.8	
		Mechanical	Data		
Tensile Strength	MD	kg/cm²	D-882	1100-1300	
	TD			2400-2700	
Elongation	MD	- %	D-882	130-180	
	TD			30-80	
		Thermal D	ata		
Shrinkage	Shrinkage MD	D 1204	3.5-5.5		
(120ºC/248 ºF,5 min)	TD	%	D-1204	1.0-3.0	
		Barrier D	ata		
MVTR (38ºC, 90% RH)		g/m²/day	F-1249	<1.5	
MVTR (100 °F,90%RH)		g/100 in²/day	F-1249	<0.09	
OTR (23ºC, 0% RH)		cc/m²/day	D-3985	<125	
OTR (73ºF, 0% RH)		cc/100 in²/day	D-3985	<8.0	

CTM : Cosmo Test Method

TD : Transverse Direction

Typical values

Disclaimer : The information provided above is based on COSMO FILMS LTD's conclusive tests, which are indicative only and provided as guidelines. They do not constitute a guarantee of any specific product attributes or the suitability of products for specific applications Storage condition : Storage temperature to be maintained 25 Deg.C (+/-5 Deg C) & relative humidity 55% (+/-5%) to avoid accelerated reduction of surface treatment level.

MD : Machine Direction

Note : Treatment values in metalized films tend to decay over a period of time during transportation & subjected to storage conditions, hence it is recommended to check the treatment prior to processing & if reduction is observed then go for online treatment, high adhesive GSM & a suitable primer may be applied.

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